

Mechanical Coolers Operating below 4.5 K for Space Application

- Introduction
- ➤ 4 K-class Cooler for SMILES
- ➤ 1 K-class Cooler for SPICA
- Mechanical Cooler below 0.1 K
- Conclusions

Katsuhiro Narasaki Sumitomo Heavy Industries, Ltd.

Summary of Cooler Development at SHI

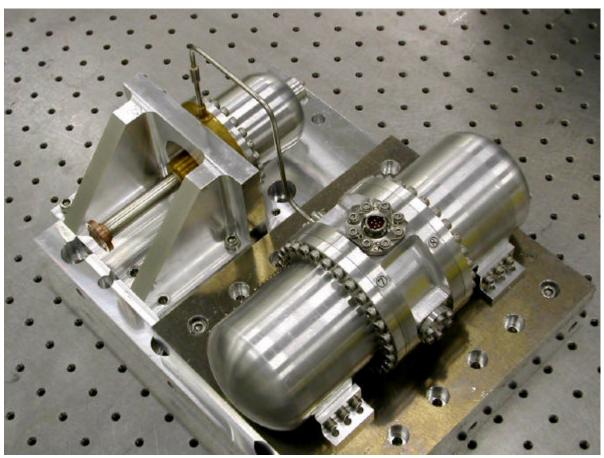
Cooler	80 K Cooler	20 K Cooler	4 K Cooler	1 K Cooler	0.05 K Cooler
Mission / Project in Japan	SELENE/GRS SUZAKU/XRS Planet-C/IR2	<u>AKARI</u> VSOP-2	JEM/SMILES SPICA	<u>SPICA</u> <u>NeXT</u>	<u>NeXT</u>
Cooling purpose	Ge Detector VCS CCD Camera	VCS Low Noise Amp.	Submillimeter Detector Telescope 、FPI	Infrared detector Pre-cooer	X-ray detector
Cooler Type	1ST	2ST	2ST+4HeJT	2ST+3HeJT	ADR
Present Status	FM	FM	FM	BBM	BBM
Cooling capacity	2 W / 80 K	0.2 W / 20 K	20 mW / 4.5K	10 mW / 1.7 K	10 µ W/ 0.05 K
Power consumption	50 W	80 W	120 W	180 W	TBD
Mass of Cooler	4.2 kg	9.5 kg	23 kg	25 kg	TBD

Note 1ST: Single stage Stirling cooler, 2ST: Two-stage Stirling cooler, JT: Joule-Thomson cooler ADR: Adiabatic demagnetization refrigerator

Single-Stage Stirling Cooler

The features of this cooler are moving cylinder, clearance seal by diaphragm spring, twin pole magnet system, pneumatically driven displacer and twin configuration for momentum compensation.

Items	Specifications		
Cooling Capacity	2W at 80 K		
Power Consumption	50 W for 2W		
Life Time (Design)	5 years		
Mass	4.2 kg		
Size	Compressor : 98X 230L(mm) Cold Head : 78X180L(mm)		
Operating frequency	52 Hz		



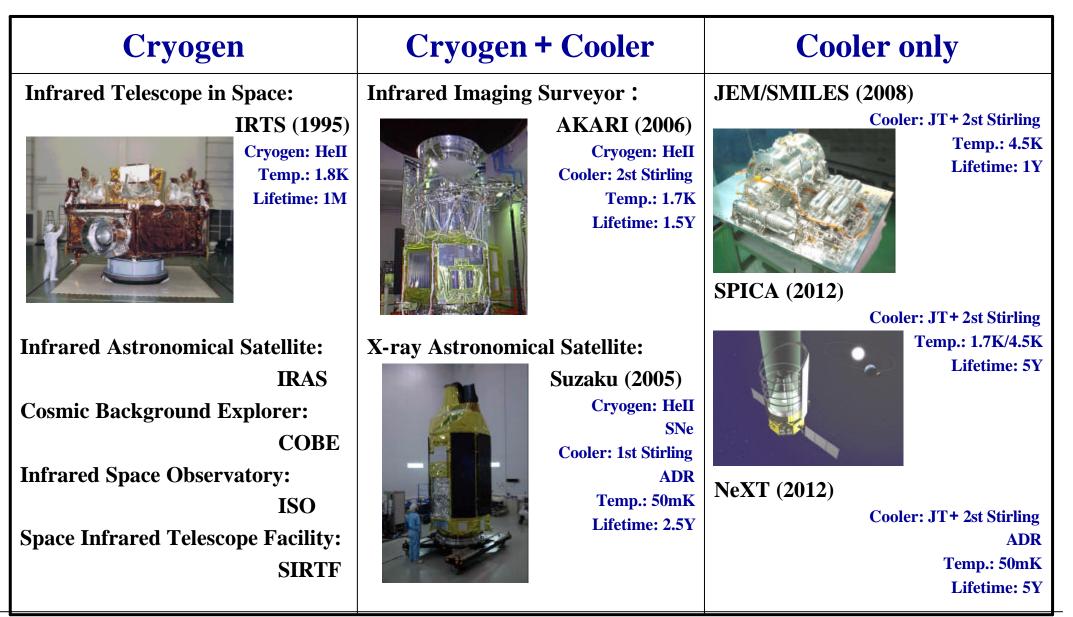
Two-Stage Stirling Cooler

The Cooler has a two-stage displacer driven by a linear motor in a cold head and a new linear-ball-bearing system for the piston-supporting structure in a compressor. The linear-ball-bearing supporting system achieves the piston clearance seal, the long piston-stroke operation and the low frequency operation.

Items	Specifications	
Cooling	200 mW at 20 K	
Capacity	1 W at 100K	
Input Power	90 W	
Life Time	5 years	
(Design)		
Mass	9.5 kg	
	Compressor :	
Size	106X 390L(mm)	
Size	Cold Head :	
	81X320L(mm)	
Operating	15 Uz	
frequency	15 Hz	

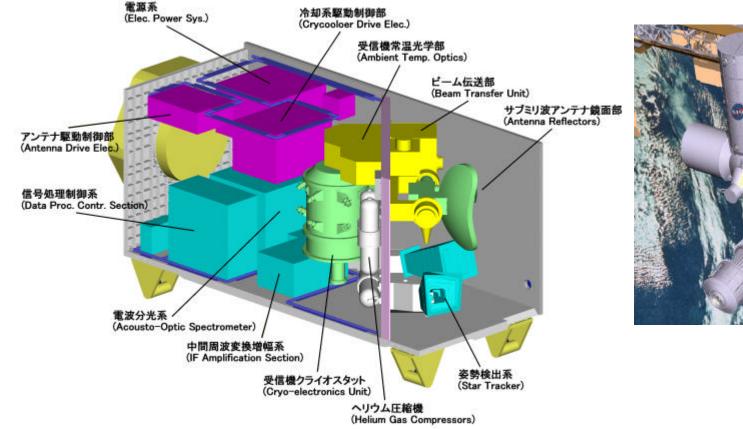


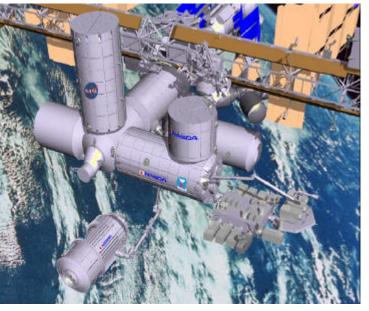
Evolution of Cryogenic System below 4.5 K



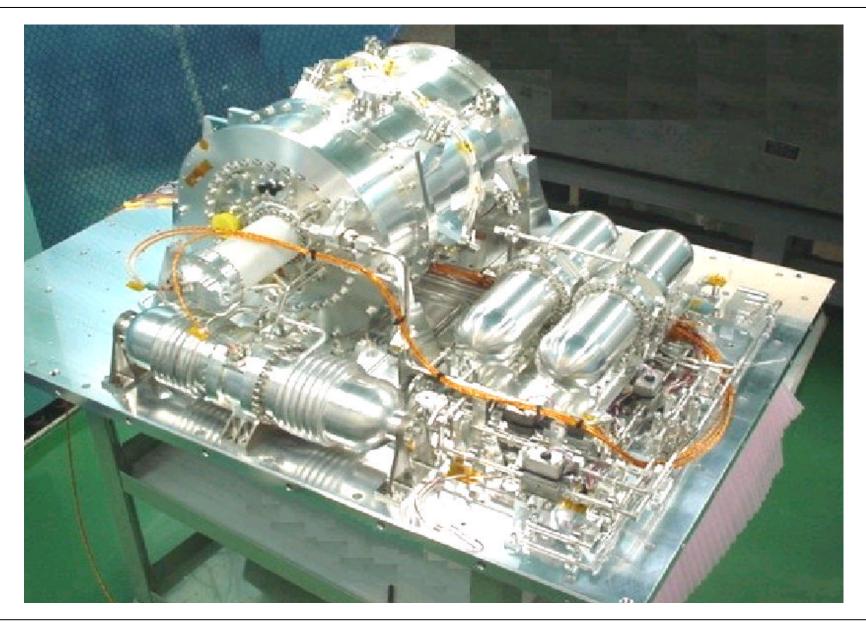
JEM / SMILES

Superconducting Submillimeter-Wave Limb-Emission Sounder (SMILES) is to be operated aboard the International Space Station (ISS). SMILES uses two Superconductor-insulatorsuperconductor (SIS) mixers for submillimeter-wave atmospheric observation, and they are cooled to 4 K level. SMILES is aimed at probing into chemical processes related to ozone depletion by means new submillimeter technology such as SIS mixers and a 4K cooler.





Photograph of Cryogenic System Assembly for SMILES

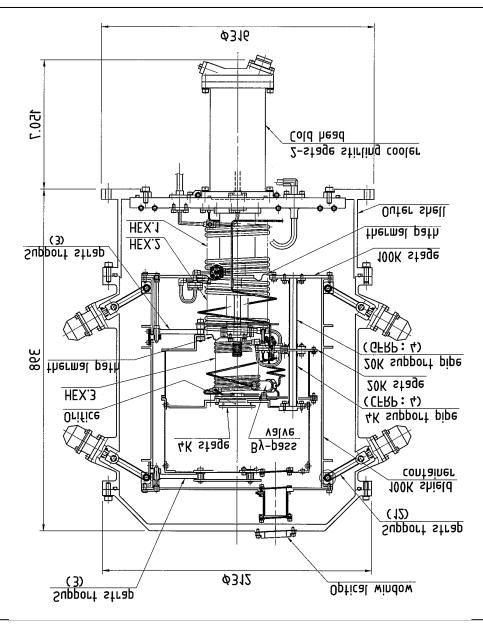


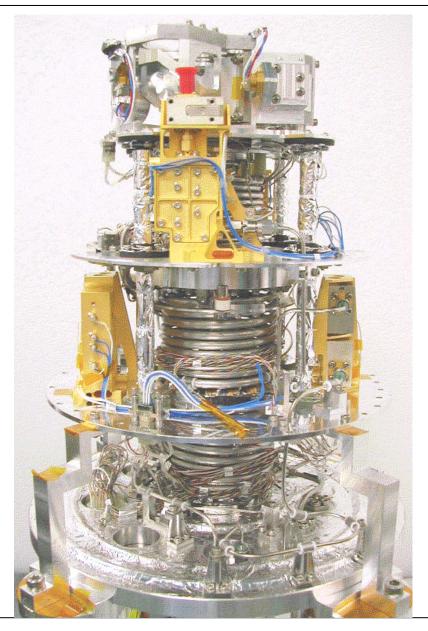
Design Specification of 4K-class Cooler

4K-class cooler is combination of a JT cooler and a two-stage Stirling cooler. The JT cooler consists of JT compressors, heat exchangers and JT orifice.

Items	Specifications	
Cooling Capacity	20mW @ 4.5K	CONTRACTOR OF
2-stage Stirling cooler		TAR
Cooling Capacity	200mW @ 20K , 1W @ 100K	
Power Consumption	90W for AC input at 15 Hz	A REAL PROPERTY OF
JT Compressors		
Pressure	Supply: 1.6Mpa , Return: 0.1 Mpa	
Mass flow rate	2.0 NL/min(=6.0 mg/s)	
Power Consumption	50W for AC input at 30 Hz	
Heat exchangers		
Efficiency	97 %	
pressure drops	0.03MPa for low pressure side	

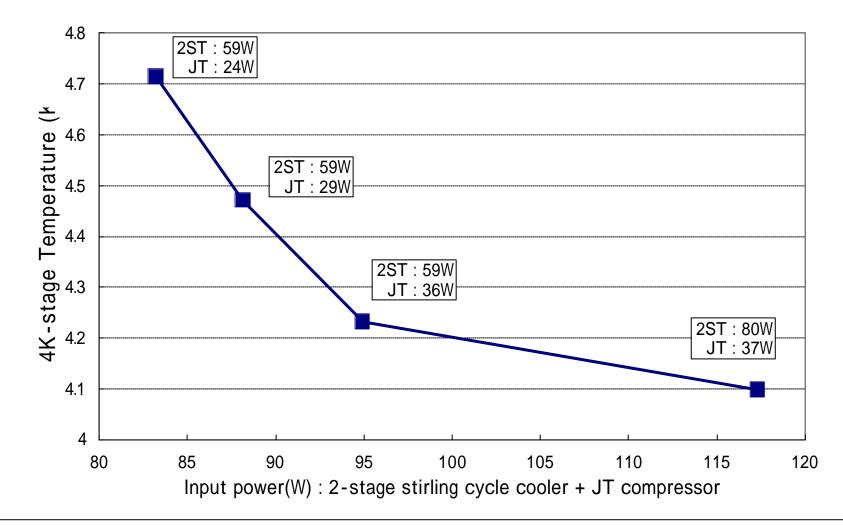
A cross-sectional view and inside of Cryostat





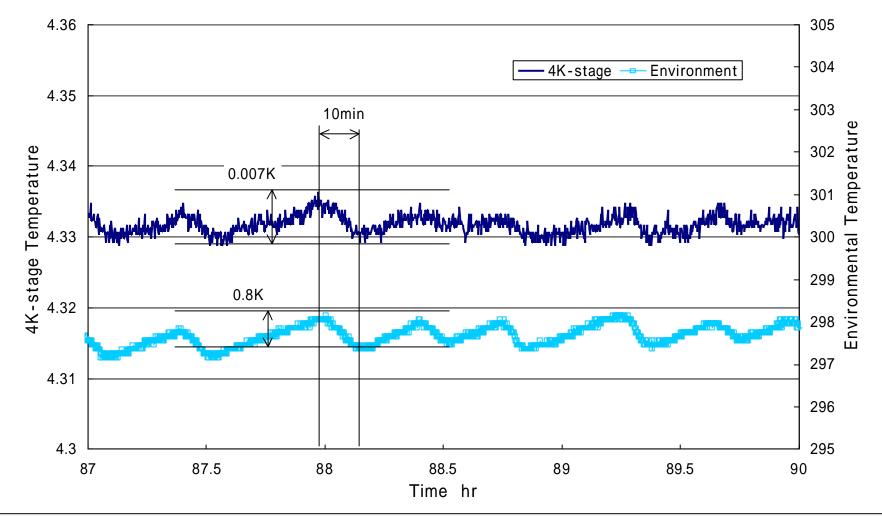
Experimental Results of 4K Cooler

This figure shows the temperatures of 4 K stage as a function of the input power to the 4 K cooler.



Temperature stability of 4K Cooler

Temperature variations in 10 minutes were 0.007 K at 4 K-stage with the environmental temperature variation of 0.8 K.



SPICA

SPICA (Space Infrared Telescope for Cosmology and Astrophysics) is a future mission to launch a large infrared observatory with a 3.5 m-diameter cooled telescope to the second Sun-Earth Lagrangian Liberation point (L2) for mid- and far-infrared astronomy.

A new concept for the SPICA cryogenic system is a warm launch approach.

The telescope and the focal plane instruments (FPI) are cooled by radiation to the deep space and by the mechanical coolers.

Cooler type	2-stage S. Cooler	4K Cooler	2K Cooler	1K Cooler
Cooling purpose	Pre- cooling for Telescope	Telescope and FPI	Infrared detector (Unstressed Ge:Ga)	Infrared detector (stressed Ge:Ga)
Cooling capacity	0.2W 20K	30mW 5K	10mW 2.5K	5mW 1.7K
Power consumption	90 W	160 W	180 W	180 W

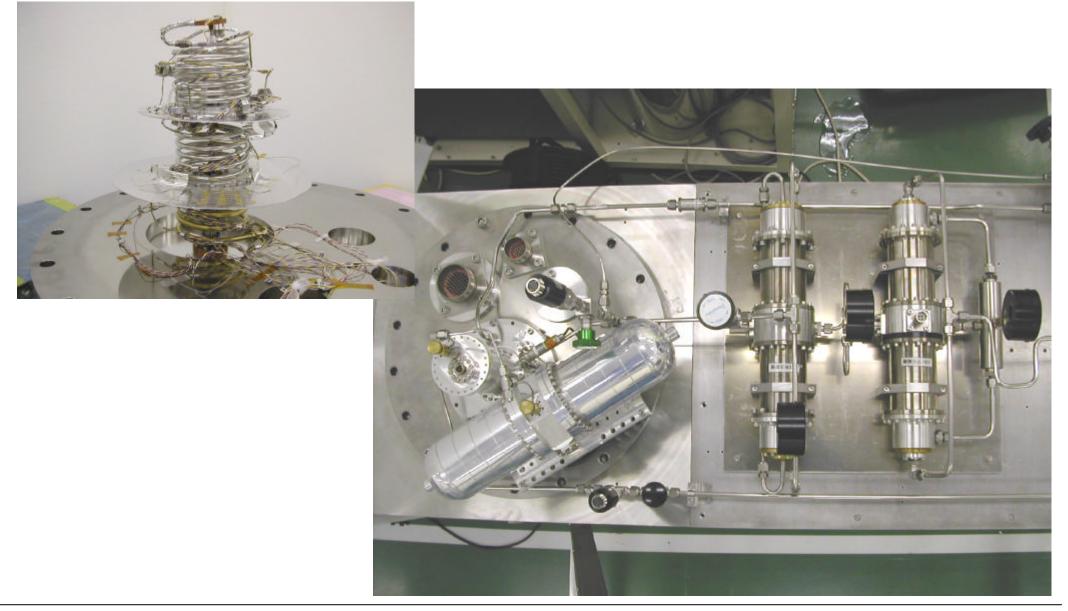
Present Operation Plan of Coolers for SPICA

Sumitomo Heavy Industries, Ltd.

Selection of ³He is based on the far higher vapor pressure than ⁴He by about one order at 1.7 K.

Items	Specifications	PJ Vacuum pump Compressor
Cooling Capacity	10 mW at 1.7 K	
JT Cooler		dP=3kPa
Pressure	Supply: 0.7Mpa, Return: 8kPa	
Mass flow rate	1.0 NL/min (= 2.23 mg/s)	Two-Stage Stirling Cooler
Power Consumption	80W 300	
2-stage Stirling cooler		
Cooling Capacity	80mW at 15 K, 1W at 100 K	100K 1st Stage
Power Consumption	90 W	HEX 2 2nd Stage
Heat exchangers		
Efficiency	97 %	HEX 3
Pressure drops	3kPa for low pressure side in JT Cooler	Oriffice
		1.7K 1.7K 1K Stage

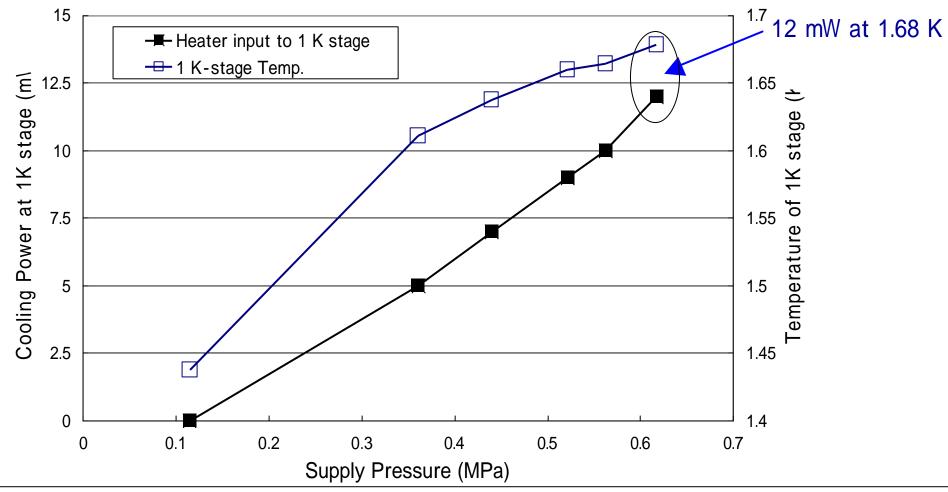
Photograph of 1K-class Cooler (Top view)



Experimental Results of 1K-class Cooler

This figure shows heater power to the 1K-stage and temperature of the 1K-stage as a function of supply pressure.

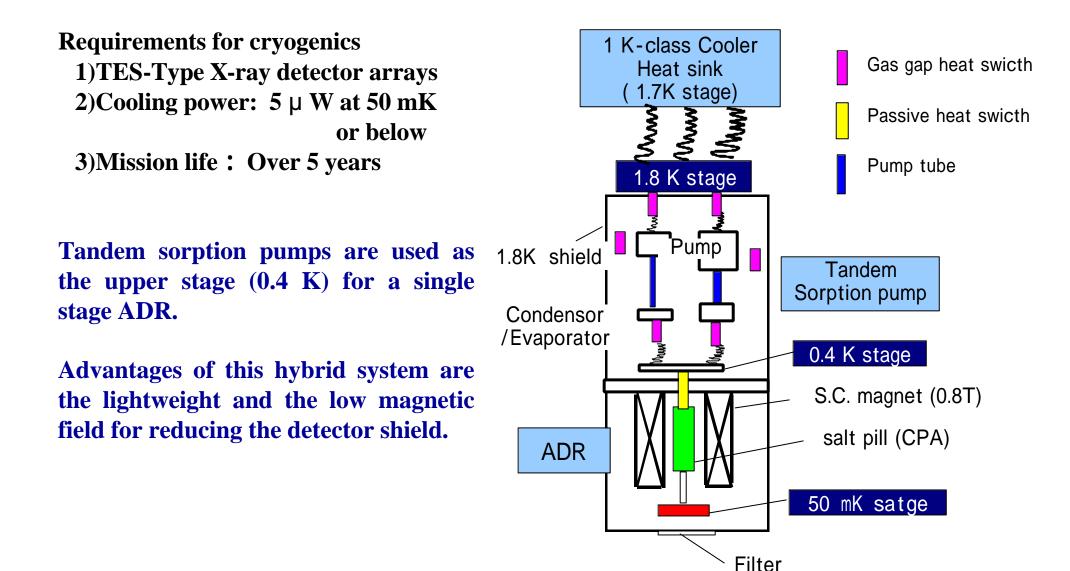
Cooling capacity of 12 mW at 1.68K has been achieved under the input power of 175.6 W.



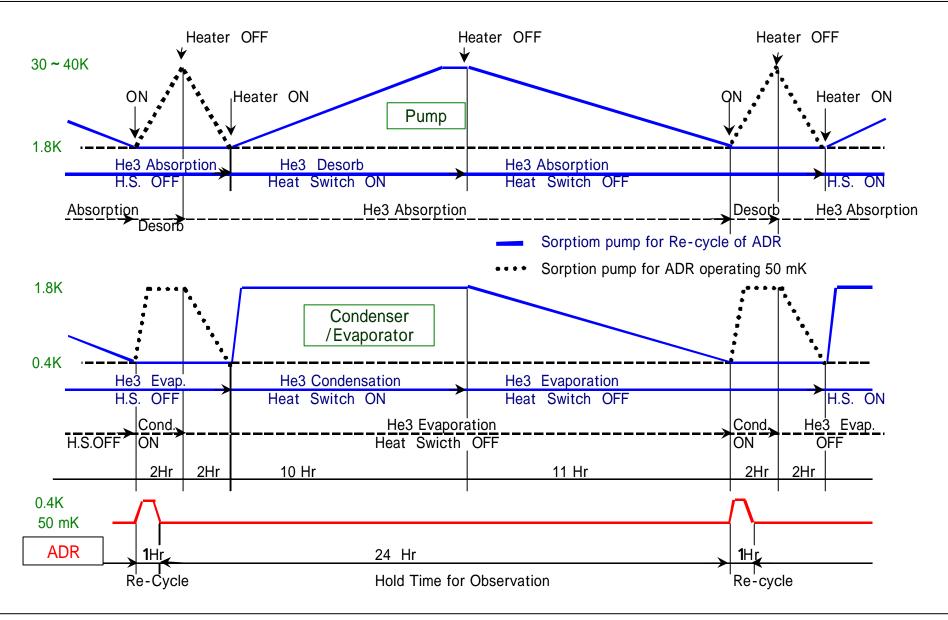
Combination of Cooler for temp. below 0.1 K

Туре	1	2	3	4
Pre-cooler as a heat sink	4 K-class Cooler	4 K-class Cooler	1 K-class Cooler	1 K-class Cooler
Cooling power of Pre-cooler	20mW at 4.5K	20mW at 4.5K	10mW at 1.7K	10mW at 1.7K
Low temperature cooler	4-stage ADR	2-stage ADR	2-stage ADR	Tandem sorption pumps+ADR
Max. Magnetic Field	4 T	3 T	1 T	0.8 T
Peak Heat Rejection Rate	7 mW at 4.2K	5 mW at 4.5K	9mW at 1.8K	8mW at 1.8K
Development Status of ADR	BBM (at NASA)	Design (at ESA)	Study	Study

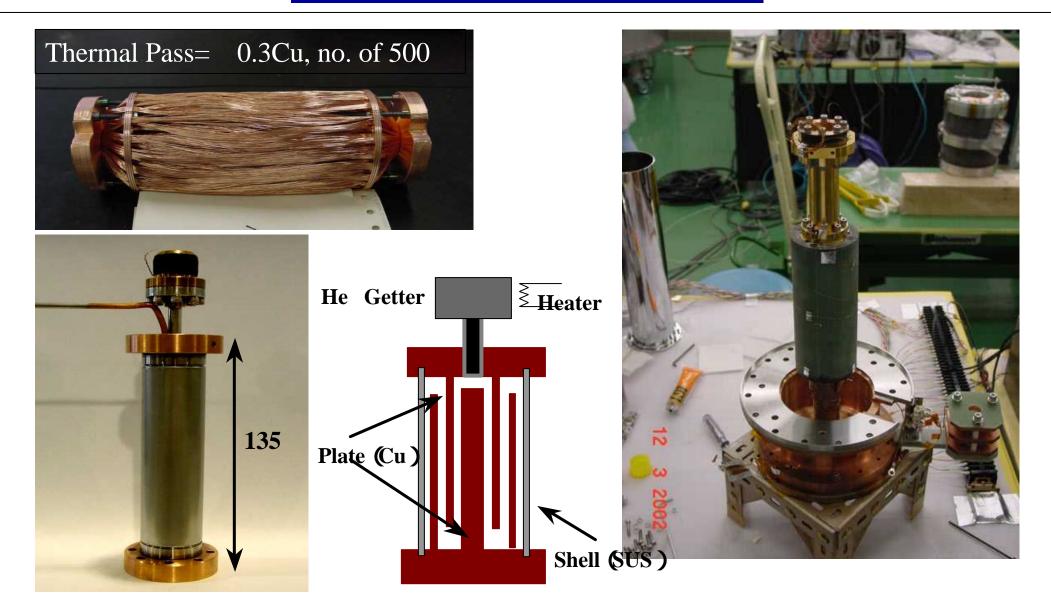
1K Cooler + Tandem Sorption pumps + ADR



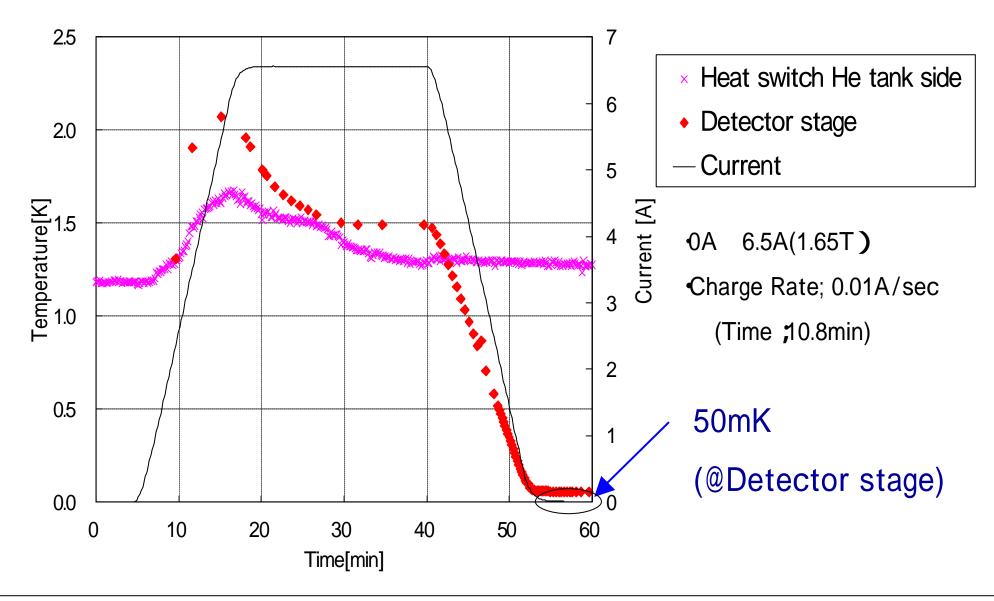
Operation of Tandem Sorption pumps + ADR



Salt pill and Heat Switch



Experimental Results of Prototype ADR



Conclusions

- 1. The flight model of cryogenic system for SMILES and the prototype of 1K-class cooler for SPICA was demonstrated to realize the cryogen free cooling system operating below 4.5 K for space application in the future.
- 2. Development is continuing to improve the performance and reliability of the 4 K- and 1 K-class cooler for space application.
- **3. Optimization** of the cryogen-free hybrid cooling system with ADR is under study for next X-ray observation project.

END Thank you.