# A novel multi-collimator for high energy X-rays and application to CCDs

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# Abstract

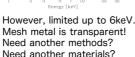
:Charge-coupled devices (CCDs) are widely used in X-ray astronomy as a focal plane detector up to 10keV. For future X-ray space missions, thick CCDs are being developed to improve the detection efficiency of high energy X-rays.A mesh experiment has been, so far, the only practical technique to study CCD response with subpixel resolution. The mesh technique has revealed the X-ray response within a pixel for various types of CCDs the final charge cloud shape. However the mesh experiment is never valid for X-rays not more than 7keV because the mesh becomes transparent for higher X-rays. This fact has prevented us to %measure the charge cloud shape for higher energy X-rays. We have proposed a new method to produce a novel multi-collimator using a barium phosphate glass, BP-1, which was originally developed as a solid state track detector. The BP-1 collimator has a capability to realize small through-holes of several hundred nanometers in radius. The initial production of BP-1 collimator revealed that unprecedented high aspect-ratio of through holes with perfect circular shape. We found that BP-1 collimator functions well up to 20keV. This unique technique can be employed to investigate subpixel response of X-ray CCDs beyond 10keV.

# 1. Charge clouds in X-ray CCDs

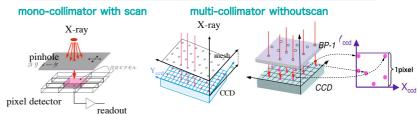
Charge cloud produced could be a prove to investigate signal charge dynamics inside CCDs.

# Transmission of X-ray Measured charge clouds **b** 1.6 size Charg

The mesh-experiment enable us to directrly measured charge cloud shapes of various X-ray energies by (Hiraga 2002)



# 2. mono v.s. multi collimators beyond 10keV



	pinhole	mesh	BP-1
pinhole number	1 X	10 <sup>5</sup> ©	104〇
X-Y stage	need X	no 🔘	no 🔘
Thickness	0	×	0

BP-1 glass is introduced to produce multi-collimaror beyond 10keV.

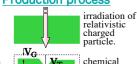
# 3. A novel fine-collimator using BP-1 glass

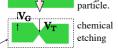
#### Construction of BP-1[wt%]

О	Na	Si	P	Ca	Sr	Ba	total
42.2	1.39	1.06	29.0	0.003	0.045	26.3	100

S.C. Wang et al NIMB (1988) Barium Phosphate glass, BP-1, has originally developed as the most sensitive solid state nuclear track etch detector. High-Z material, Ba--> low transmission for high energy X-ray

#### **Production process**







High sensitivity(s=Vt/Vg) cone-shaped etchpit with chemical etching through-hole would be produced.

#### The first beam experiment@HIMAC



Beam: Xe Energy:80-100MeV/u size: 15x15x1.3mm density:2x10<sup>4</sup> holes/cm<sup>2</sup>

#### etching process @KEK



etchant: HBF4:49% Temp.:50 ℃ Duration: 60-100 hours

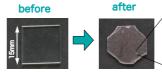
Our first prototype

function well up to

20keV as a

collimator.

#### The first prototype



Transparent glass smoked due to tiny pinholes

**Optical SEM** 

pinholes are romdomely distributed

perfect circuler shape

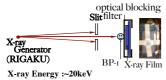
cross sectioin



high aspect ratio with micron-order pinhole were carried out surface:30um inner:5um

# 4. Validity for high energy X-rays up to 20keV

#### X-ray photo with parallel beam@ISAS



X-ray Energy :~20keV Beam length:36m Film resolution:0.4µm



· same pattern • X-ray photo:~6μmφ

# 5. Summary and feature prospects

- ✓ Novel multi-collimator using BP-1 glass are proposed.
- √ The first prototype of the BP-1 collimator was produced and realized unprecedented high-aspect ratio.
- √ The first performance with X-ray films verify that BP-1 collimator functions up to 20keV.
- ✓ CCD detection test with Fe55 is on going.
- ✓ Applications to CCDs using parallel X-ray beam are planed.

### references